6	INTRODUCTION
12	CABINETMAKING TECHNIQUES
16	CARCASE CONSTRUCTION
18	Anatomy of a carcase
20	Making wide panels
27	Carcase joinery
39	Edge banding
41	Shelving
44	FRAME-AND-PANEL
	CONSTRUCTION
46	Anatomy of a frame-and-panel
	assembly
48	Making the frame
53	
57	Putting the panel in the frame
59	Assembling a frame-and-panel case
60	Installing a bottom panel
61	Shelving
64	Installing a top
69	Installing molding
0)	moraning moraning
72	DRAWERS
74	Anatomy of a drawer
76	Drawer joinery
85	
87	
95	
97	

100	DOORS
102	Anatomy of a door
104	Frame-and-panel doors
108	Solid-panel doors
111	Glass doors
113	Veneered-panel doors
115	Hanging a door
120	LEGS
122	Anatomy of a cabriole leg
124	Cabriole legs
128	Tapered and octagonal legs
131	Inlays and detailing
133	Leg joinery
140	GLOSSARY
142	INDEX
144	ACKNOWLEDGMENTS
144	ACKNOW LEDGINEN 13
	102 104 108 111 113 115 120 122 124 128 131 133

6	INTRODUCTION	106	HIGHBOY
12	CADINETMAKING DAGGE	108	Anatomy of a highboy
12	CABINETMAKING BASICS	110	Assembling the upper chest
14	Wood movement	112	Cabriole legs
16	Selecting and ordering lumber	116	Assembling the lower chest
19	Lumber defects	118	Cockbeading
20	Preparing stock	120	Drawers
24	Cabinetmaking joinery	124	0
40	POOLO A OF	128	
40	BOOKCASE	130	
42	Anatomy of a bookcase	134	Quarter columns
44	Bookcase accessories	136	Applied sculptures
45	Adjustable shelving		
50	Fixed shelves	140	GLOSSARY
52	Edge treatment for shelves		
54	Face frames	142	INDEX
56	Bases and feet		
		144	ACKNOWLEDGMENTS
60	ARMOIRE		
62	Anatomy of an armoire		
64	Pilasters		
66	Cornice moldings		
72	Doors		
84	BLANKET CHEST		
86	Anatomy of a blanket chest		
88	Tops		
93	Bases and feet		
00	Hardware		
04	Inlays		

6	INTRODUCTION	104 106	QUEEN ANNE SECRETARY Anatomy of a
12	CLASSIC AMERICAN	100	Queen Anne secretary
12	FURNITURE STYLES	109	Making the desk unit
	TORITORE STILLS	116	Making the drawers
22	PEMBROKE TABLE	119	Building the pigeonhole unit
24	Anatomy of a Pembroke table	121	Making the fall-front
26	Making the leg-and-	130	Making the bookcase
20	rail assembly	135	Making the doors
30	Preparing the side rails	100	Walding the doors
41	Making the drawer	140	GLOSSARY
43	Making the top		
	0 1	142	INDEX
48	FOUR-POSTER BED		
50	Anatomy of a four-poster bed	144	ACKNOWLEDGMENTS
52	Turning the bedposts		
59	Making the end boards		
66	Pencil posts		
70	WINDSOR CHAIR		
72	Anatomy of a sack-back		
	Windsor chair		
74	Making the spindles		
80	Making the bow and arm		
84	Making the seat		
88	Making the legs, arm posts,		
0.4	and stretchers		
94	Assembling the chair		
103	A milk paint finish		

_	
6	INTRODUCTION
12	UNDERSTANDING WOOD
14	Anatomy of a tree
16	Softwoods and hardwoods
18	From log to lumber
24	Lumber cutting methods
26	Properties of wood
30	Identifying wood
34	Wood identification keys
36	Portable lumber mills
40	SELECTING LUMBER
42	Ordering lumber
45	Grading lumber
46	Hardwood grades
48	Softwood grades
50	Lumber defects
53	Preparing lumber
56	VENEERS AND
50	MANUFACTURED BOARDS
58	Veneers
60	From log to veneer
63	Veneering
69	Decorative matching
70	Plywood
72	Plywood grading
74	Concealing plywood edges
76	Particleboard

77 Fiberboard

78	DRYING AND STORING WOOD
80	Water and wood

- 86 Estimating wood movement87 Air-drying wood89 Storing wood

98 WOOD DIRECTORY

- 138 GLOSSARY
- 142 INDEX
- 144 ACKNOWLEDGMENTS

6	INTRODUCTION	84	DOORS
		86	Anatomy of a door
12	FINISH CARPENTRY BASICS	88	Tools and door hardware
14	Finish carpentry tools	90	Frame-and-panel doors
16	Basic cuts	95	Door jambs
		100	Hanging a door
20	MOLDING		Locksets
22	Molding styles		
23	Baseboard	114	STAIRS
30	Chair and picture rails	116	Anatomy of a staircase
33	Crown molding	118	The stringers
	C	123	Treads and risers
38	PANELING	128	Newel posts
40	Paneling styles	132	Handrails
42	Tongue-and-groove wainscoting	136	Balusters
46	Frame-and-panel wainscoting		
52	Paneled ceilings	140	GLOSSARY
56	WINDOWS	142	INDEX
58	Basic window trim styles		
59	Installing windows	144	ACKNOWLEDGMENTS
61	Picture-frame casing		
69	Stool-and-apron casing		
75	Making a window sash		
81	A glazing bar half-lap joint		

6	INTRODUCTION	110	STRIKING AND FASTENING TOOLS
12	MEASURING AND MARKING TOOLS	112	
14	Tools for measuring and marking	114	Hammers and mallets
16	Measuring and		A gallery of screwdrivers
	marking techniques	120	
	HANDSAWS		CLAMPS
	Handsaw inventory	124	A collection of clamps
	Handsaw blades	126	Gluing up
	Basic cuts	137	Securing work
	Advanced cuts	140	CLOSSADW
40	Handsaw joinery	140	GLOSSARY
54	CHISELS AND BORING TOOLS	142	INDEX
56	A collection of chisels	144	ACKNOWLEDGMENTS
58	Anatomy of a chisel		
59	Basic chiseling		
	Chisel joinery		
70			
72	Boring tools		
78	SMOOTHING AND		
	SHAPING TOOLS		
	Anatomies of two bench planes		
82			
	Setting up		
86	Basic techniques		
97	Advanced techniques		
102	A selection of shaping tools		
104 107	Shaping wood Scraping techniques		
107	octuping techniques		

6	INTRODUCTION	73	Rabbet joints
		75	Stopped rabbet joints
2	JOINERY BASICS	76	Mitered rabbet joints
4	Wood movement	77	Tongue-and-groove joints
6	Form and function	79	Glue joints
8	Bonding wood	80	Through dado joints
		81	Blind dado joints
20	BUTT JOINTS	83	Sliding dovetail joints
22	A catalog of butt joints	84	Double dado joints
24	Making butt joints		
27	Through bolts	86	MORTISE-AND-TENON JOINTS
28	Dowel joints	88	Mortise-and-tenon joints and jigs
32	Plate joints	91	Open mortise-and-tenon joints
36	Pocket holes	94	Blind mortise-and-tenon joints
38	Spline joints	97	Wedged through mortise-and-tenon joints
39	Butterfly key joints	101	Haunched mortise-and-tenon joints
		103	Angled mortise-and-tenon joints
10	MITER JOINTS	106	Tusk tenon joints
12	Common miter joints	108	Twin mortise-and-tenon joints
13	Jigs and accessories	110	Round mortise-and-tenon joints
14	Making miter joints		
15	Face miters	112	DOVETAIL AND BOX JOINTS
17	Coped joints	114	A selection of dovetail and box joints
18	Miter-and-spline joints	115	Designing and marking dovetails
19	Feather-spline joints	116	Jigs and accessories
51	Edge miter joints	118	Through dovetail joints
54	Mitered plate joints	126	Curved through dovetail joints
71	Wittered plate joints	128	Outlined through dovetail joints
56	LAP, RABBET, GROOVE,	130	Half-blind dovetail joints
00	AND DADO JOINTS	132	Box joints
58	Lap joints	134	Finger joints
50	Rabbet joints	134	Tinger joints
61	Tongue-and-groove joints	136	JAPANESE JOINERY
62	Dado joints	130	JAITH LOL JOHNERT
64		140	GLOSSARY
	Cross half lap joints	140	GLOSSARI
66	Cross half-lap joints Half blind half lap joints	142	INDEX
67	Half-blind half-lap joints	142	INDEA
68	Angled half-lap joints	144	ACKNOWI EDCMENTS
69	Dovetailed half-lap joints	144	ACKNOWLEDGMENTS
70	Glazing bar half-lap joints		

6	INTRODUCTION	68	SHOP ACCESSORIES
		70	A store of shop accessories
12	SAFETY	72	Air compressors
14	Accident prevention	74	Portable generators
15	Working with safe finishes	76	Portable generators Bench grinders
16	Fire safety	78	Dust collection
17	Electrical safety	85	
18	Personal safety gear		er aufer en in 18 kantaure euro autor en en information d'ar be
23	First aid	88	STORAGE
23	That aid		Storing wood
28	SHOP LAYOUT	94	Storing tools and supplies
		71	Storing tools and supplies
30	Workshop planning	110	WORK SURFACES
32	Planning for stationary tools		Work tables
36	Shop organization		Sawhorses
41	Electrical power		
43	Lighting		Work supports
44	Floors, walls, and ceilings		Extension tables
45	Heating and ventilation	134	Tool stands and tables
		140	GLOSSARY
46	WORKBENCH		
48	Anatomy of a workbench	142	INDEX
50	Building the base		
53	Building the top	144	ACKNOWLEDGMENTS
56	Vises and accessories		
62	Bench dogs and hold downs		
	O		

73

78

80

83

87

93

Mounting doors

Building drawers

Drawer construction

Drawer slides and runners False fronts and hardware

DRAWERS

98 INSTALLING CABINETS INTRODUCTION 100 Installation basics 12 LAYOUT AND DESIGN 102 Installing the lower cabinets A gallery of kitchen styles 112 Islands and peninsulas 14 Principles of layout 17 115 Installing the upper cabinets 19 Dimensioning 118 Crown molding 23 Story poles 120 COUNTERTOPS 122 A gallery of countertop surfaces 26 **CASEWORK** 28 Anatomy of a kitchen 123 Installing countertops cabinet case 134 Backsplashes and edge treatments Building materials 30 33 Building the cases GLOSSARY 140 Shelving and storage 38 44 Assembling the cabinets INDEX 142 Face frames 50 144 ACKNOWLEDGMENTS **DOORS** 56 A gallery of cabinet 58 door designs Board-and-batten doors 60 62 Frame-and-panel doors

6	INTRODUCTION		SWINGS AND GLIDERS Anatomy of a porch swing
12	FACING THE ELEMENTS		Building a porch swing
14	A gallery of outdoor		Anatomy of a glider base
	furniture designs		Building a glider base
16	Selecting wood		
18	Joinery and hardware	118	GARDEN PROJECTS
20	Finishing	120	Anatomy of an eight-sided planter
22	CHAIRS	121	Building an eight-sided planter
24	Anatomy of an Adirondack chair	126	Anatomy of a serving trolley
26	Building an Adirondack chair	127	Fashioning a serving trolley
34	Anatomy of a curved chair	131	Anatomy of a garden arbor
36	Fashioning a curved chair	132	Building a garden arbor
44 46	Anatomy of a lounge chair Making a lounge chair	140	GLOSSARY
54	BENCHES	142	INDEX
56 58 64	Anatomy of a garden bench Building a garden bench Park bench	144	ACKNOWLEDGMENTS
70	Anatomy of a tree bench		
72	Building a tree bench		
78	TABLES		
80	Patio table		
90	Folding picnic table and bench		
92	Making a folding picnic table		
98	Keyed tenon bench		

6	INTRODUCTION	85	Routing circles
			Pattern routing
2	CIRCULAR SAW	90	The router as shaper
4	Anatomy of a circular saw	97	Router joinery
6	Circular saw blades		
	and accessories	106	PLATE JOINER
20		108	Anatomy of a plate joiner
29	Advanced cuts	110	Plate joiner accessories
			Plate joinery
32	SABER SAW		The plate joiner as groover
34	Anatomy of a saber saw		and trimmer
36	Saber saw blades		
38	Straight cuts	122	SANDER
10	Angle cuts	124	Anatomy of a sander
11	Curved cuts	126	Sanding accessories
14	Plunge cutting	129	Belt sander
16	Cutting duplicate pieces	135	Orbital sander
		138	Random-orbit sander
18	ELECTRIC DRILL		
50	Anatomy of an electric drill	140	GLOSSARY
52	Drill bits and accessories		
54	Boring holes	142	INDEX
58	Screw holes and plugs		
50	Portable drill joinery	144	ACKNOWLEDGMENTS
54	Sanding, scraping		
	and smoothing		
57	The portable drill as		
	drill press		
58	ROUTER		
70	Anatomy of a router		
72	Bits		
76	Router accessories		

77 Edge forming 81 Dado cuts

6	INTRODUCTION	88 90	ROUTER JOINERY Router-made joints
12	ROUTER BASICS	91	Router joinery jigs
14	Anatomy of a router	92	Mortise-and-tenon joints
16	Bits		Cope-and-stick joints
20	Accessories	100	Dovetail joints
22	Setting up	107	Glue joints
	Basic cuts		Box joints
29	Router tables	110	
34	The router as surfacer	112	Butterfly key joints
		114	Tongue-and-groove joints
36	EDGE FORMING	115	Rule joints
38	Basic edge shaping		
47	Raising panels	116	SHAPER
52	Making moldings	118	Anatomy of a shaper Cutters and accessories
58	Pin routing	120	Cutters and accessories
		123	Setup and safety
	GROOVING	128	Basic cuts
66	A gallery of grooves and accessories	134	Frame-and-panel doors
68	Dado cuts	140	GLOSSARY
75	Grooving on a router table		
77	Rabbets	142	INDEX
79	Circular grooves		
81	Pattern grooving	144	ACKNOWLEDGMENTS
84	Grooving with a pin router		
86	Inlaying		

6	INTRODUCTION	116	SHAKER CLASSICS
		118	Wall clock
12	SHAKER DESIGN	129	Step stool
18	A gallery of Shaker furniture	135	Shaker boxes
	·	138	Pegboard
24	CHAIRS		8
26	Enfield side chair	140	GLOSSARY
34	Rush seat		
38	Shaker rocking chair	142	INDEX
44	Tape seat		
48	Meetinghouse bench	144	ACKNOWLEDGMENTS
- (TADIEC		
56	TABLES		
58	Trestle table		
58	Drop-leaf table		
78	Candle stand		
86	PIE SAFE		
88	Anatomy of a pie safe		
90	Making the casework frames		
94	Raising the panels		
97	Assembling the safe		
04	Shelving		
06	Tin-panel doors		
UU	Till-parier doors		

6	INTRODUCTION	86	MAINTAINING PORTABLE POWER TOOLS
12	SHARPENING BASICS	88	Maintenance tips and schedules
14	The cutting edge		Anatomy of a router
16	Sharpening tools and accessories	92	
18	Benchstones	94	Anatomy of a plate joiner
20	Bench grinders		Anatomy of an electric drill
20	Deficit griffders	96	Anatomy of a sander
24	SHARPENING AND MAIN-	97	Anatomy of a circular saw
_1	TAINING HAND TOOLS	98	Repairing portable power tools
26	Handsaws		repairing portable power to all
30	Chisels and gouges	104	MAINTAINING STATIONARY
39	Bench planes	hit was	POWER TOOLS
16	Scrapers	106	Basic stationary tool maintenance
51	Roughing and shaping tools		Table saws
55	Braces and bits		Radial arm saws
	Draces and one		Band saws
58	SHARPENING POWER TOOL		Jointers and planers
0	BLADES AND BITS		Drill presses
60	A gallery of blades and bits		Lathes and shapers
61	Tools and accessories		Other tools
01	for sharpening	100	
62	Router bits and shaper cutters	140	GLOSSARY
64		110	GEOGRA
65	Drill bits	142	INDEX
70	Circular saw blades	112	
	Band saw blades	144	ACKNOWLEDGMENTS
79		111	TION OF THE GIVEN TO

6	INTRODUCTION		TURNING JIGS
			Two centering jigs
2	ROUTING AND		Gouge-sharpening jig
	SHAPING JIGS		Spindle-turning jigs
6	Dadoing jigs		Jig for fluting columns
	Circle-cutting jigs	77	Jigs for sanding and checking depth
1	, 0,0		
	Hinge mortising jig	78	GLUING AND CLAMPING JIGS
3		81	
4		86	Frame-clamping jigs
5	Adjustable routing guide	89	Carcase-clamping jigs
6	Joint-making jigs	90	Workbench clamping jigs
1	Shaper jigs		
4	Vacuum jigs		SANDING JIGS
			Jigs for face- and edge-sanding
	CUTTING JIGS	98	Auxiliary sanding tables
0	Sizing board for crosscuts	100	Hand-sanding jigs
1	Miter and crosscut guide		
2	Ripping jigs	102	TOOL EXTENSIONS AND TABLES
3	Two circle-cutting jigs	105	Plate joiner stand
6	Wedge-making jig	106	Tables for power tools
7	Two jigs for angle cuts	112	Vise extension stand
	on the band saw	113	Adjustable roller stand
8	Taper jigs		
9	A blade height gauge	114	STORAGE DEVICES
0	Crosscut and miter jigs	117	Storing saws and blades
2	Raised panel jig	118	Mobile clamp rack
3	Board-straightening jig	120	Lumber storage racks
4	Auxiliary fences and tables		
6	Cove-cutting jig	122	SHOP AIDS
7	Two tenoning jigs	125	Safety devices
		128	Sawhorses
0	DRILLING JIGS	130	Workshop helpers
2	Center-drilling jig		
3	Tilting table jig	140	GLOSSARY
4	Jig for drilling equally		
	spaced holes	142	INDEX
	V-block jig		
	Pocket hole jig	144	ACKNOWLEDGMENTS
7	Boring deep holes		

6	INTRODUCTION		TOPS
		90	Inventory of top designs
12	TABLE AND DESK BASICS	92	Hardware and accessories
14	Wood movement	93	Preparing a top
16	Selecting and ordering wood	96	Attaching a top
18	Lumber defects	101	Adjustable tops
19	Preparing stock	112	Decorative elements
21	Designing tables and desks		
22	Table and desk styles	116	DRAWERS
		118	Anatomy of a drawer
28	DESK CASEWORK	120	Drawer joinery
30	Two types of desk casework		Drawer hardware
32	Casework joints	133	Mounting drawers
33	Building a carcase	138	Drawer stops
41	Building a frame-and-		1
	panel desk	140	GLOSSARY
54	LEGS AND RAILS	142	INDEX
56	Leg styles and hardware		
57	Leg-to-rail joints	144	ACKNOWLEDGMENTS
58	Tripod table		
59	Pedestal table		
60	Tapered legs		
63	Cabriole legs		
66	Turned legs		
68	Pedestal legs		
69	Octagonal legs		
72	Leg-to-rail joinery		
	0		

Carving a barnyard scene

80

6	INTRODUCTION		CARVING IN THE ROUND
			Carving a duck
12	CARVING TOOLS	106	Carving a bust
14	A collection of carving tools		
16	Carving tool sweeps and sizes		FINISHING
18	Carving accessories		Finishing tools and accessories
20	Sharpening techniques	130	Applying a finish
30	GETTING STARTED	140	GLOSSARY
32	Wood for carving		
33	A carver's workshop	142	INDEX
38	Basic carving strokes		
44	Principles of design	144	ACKNOWLEDGMENTS
48	INCISED CARVING		
50	Basic cuts		
54	Rosettes		
58	Borders		
62	Lettering		
68	RELIEF CARVING		
70	Fans and shells		
10	Tallo alla ollello		

97 102 104

106

spray problems French polishing

6	INTRODUCTION		DECORATIVE FINISHES
12	SAFETY		Tools and accessories Stenciling
			Graining
20	PREPARING THE SURFACE	122	
22	Tools and accessories		8
24	Planing	126	FINISHING TOUCHES
30	Scraping		Tools and accessories
35	Sanding		Preparing to rub out the finish
43	Repairing surface damage	130	
50	Raising the grain	100	raceing out a minor
51	Filling the grain	136	CLEANING AND STORAGE
	CHANGING THE COLOR	140	GLOSSARY
	Tools and accessories		
	Bleaching	142	INDEX
	The varieties of wood stains		
60	Dye stains	144	ACKNOWLEDGMENTS
64	Pigment stains		
68	Staining wood		
	Pickling a wood surface		
76	Chemical stains		
80	Fuming		
82	PROTECTIVE FINISHES		
84	Tools and accessories		
86	Choosing a protective finish		
91	Finishing by hand		
93	Setting up your spray equipment		
97	Working with spray equipment		
102	Anatomy of a spray room		
04	Identifying and avoiding		

6	INTRODUCTION	116	TURNING PROJECTS
		118	Off-center turning
12	SETTING UP	120	Goblets
14	Anatomy of a lathe	124	Lidded boxes
16	Tool rests and lathe stands	129	Dried flower vase
20	Lathe tools	132	Nuts and seed pods
23	Lathe accessories	134	Tabletops
26	Measuring and marking tools	136	Laminated bowls
28	Safety	138	Laminated plates
31	Selecting wood		
		140	GLOSSARY
32	SHARPENING		
34	Sharpening techniques	142	INDEX
46	SPINDLE TURNING	144	ACKNOWLEDGMENTS
48	A gallery of spindle cuts		
49	Setting up		
53	Basic spindle cuts		
64	Decorative spindle cuts		
73	Split and carved turnings		
79	Finishing		
82	FACEPLATE TURNING		
84	Mounting methods		
96	Bowl turning		
03	Hollowing out the bowl		
11	Natural-top bowls		

6	INTRODUCTION		DRILL PRESS
			Anatomy of a drill press
12	TABLE SAW	108	Setting up and safety
14	Anatomy of a table saw	110	Bits and accessories
16	Setting up	112	Straight and angled holes
18	Safety	118	Dowels, plugs and tenons
20	Table saw blades	119	Mortising techniques
24	Ripping	122	The drill press as sander
	Crosscutting		
	Angle cuts	124	JOINTER
	Dado cuts	126	Anatomy of a jointer
40	Moldings	128	Setting up and safety
	Table saw joinery	130	Jointer knives
		132	Jointing
48	RADIAL ARM SAW		Salvaging warped stock
50	Anatomy of a radial arm saw	136	Rabbets, chamfers and tapers
52	Setting up	139	Planer
	Radial arm saw blades		
	and accessories	140	GLOSSARY
60	Safety		
62	Crosscutting	142	INDEX
63	Angle cuts		
66	Ripping	144	ACKNOWLEDGMENTS
69	Dado cuts		
	Moldings		
76	Radial arm saw joinery		
78	BAND SAW		
80	Anatomy of a band saw		
82	Setting up		
85	Safety		
86	Band saw blades		
89	Cutting curves		
94	Straight cuts		
98	Angle and taper cuts		
100	Cutting duplicate pieces		
101	Band saw joinery		

